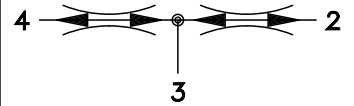


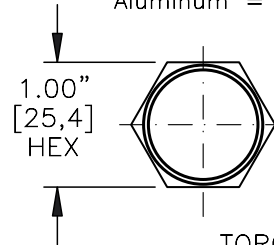
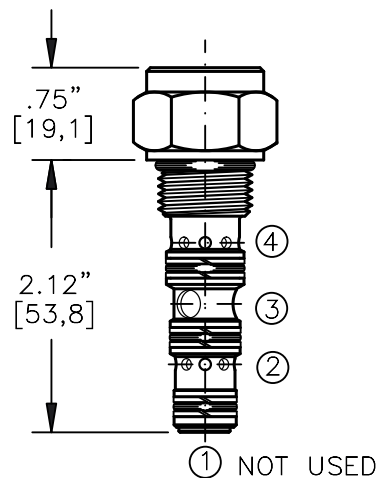
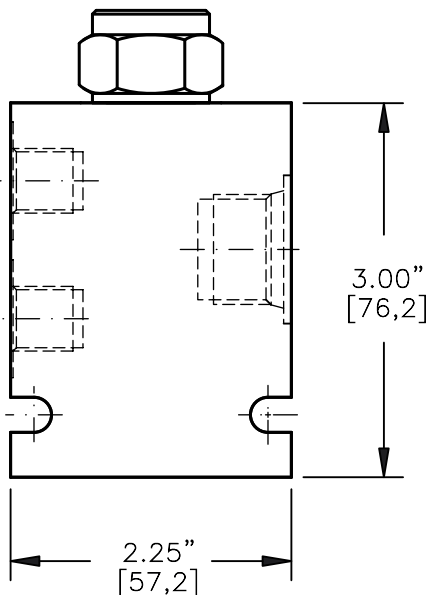
FLOW DIVIDER/COMBINER VALVE, SPOOL TYPE



TORQUE:

Steel = 35/40 Ft-Lb. [47/54 Nm]

Aluminum = 25/30 Ft-Lb. [34/41 Nm]

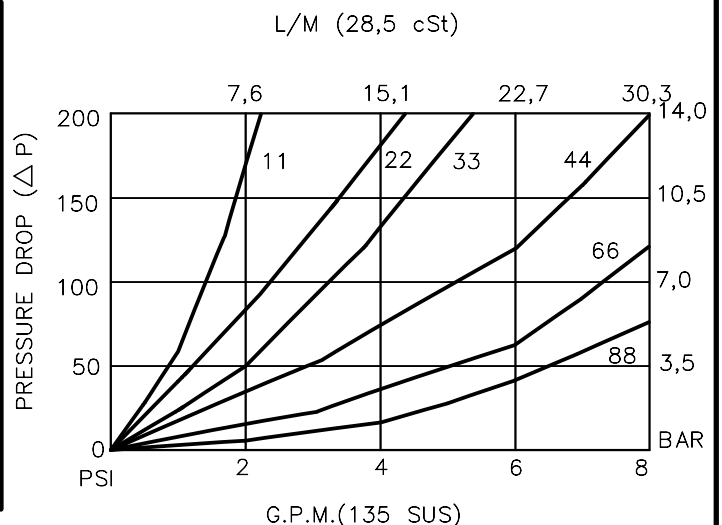

 TORQUE to 35/40 Ft-Lb.
 [47/54 N-m].


PORT #3 (INLET) IS ONE SIZE LARGER THAN PORTS #2 & #4 (OUTLET).

FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-041.2

FDCV-08-X-X-XX

BASIC	SIZE	SEALS	PORT#3	CODE	PORT#2	PORT#4	MAX FLOW
08 = 3/4"-16 UNF		N = BUNA "N"	0 = CARTRIDGE ONLY	11	50%	50%	1.0 GPM
		V = VITON	03BX = G 3/8" BSPP	22	50%	50%	2.0 GPM
			08TX = SAE - #8	33	50%	50%	3.0 GPM
			"A" - ALUM. HOUSING	44	50%	50%	4.0 GPM
			"S" - STEEL HOUSING	66	50%	50%	6.0 GPM
				88	50%	50%	8.0 GPM
				12	33.3%	66.6%	1.5 GPM
				13	25%	75%	2.0 GPM
				24	33.3%	66.6%	3.0 GPM
				26	25%	75%	4.0 GPM
				36	33.3%	66.6%	4.5 GPM
				48	33.3%	66.6%	6.0 GPM
				21	66.6%	33.3%	1.5 GPM
				31	75%	25%	2.0 GPM
				42	66.6%	33.3%	3.0 GPM
				62	75%	25%	4.0 GPM
				63	66.6%	33.3%	4.5 GPM
				84	66.6%	33.3%	6.0 GPM



FLOW DIVIDER/COMBINER VALVE, SPOOL TYPE

DESCRIPTION

This unit is a spool type, screw in cartridge style, flow divider/combiner valve.

OPERATIONS

This valve divides flow from port 3 to ports 2 and 4 and combines flow from ports 2 and 4 to port 3 at the specified flow division regardless of load or system pressure.

Should the circuit operation result in blockage of either port 2 or 4, the opposite port will continue to flow but at a reduced flow rate to synchronize a cylinder.

FEATURES AND BENEFITS

Flow accuracy dividing or combining:

+/-5.0% of flows under 40% of the rated flow.

+/-2.5% of flows over 40% of the rated flow.

Quiet and stable operation over wide varying flow, pressure and temperature range.

All external carbon steel parts are plated for longer life against the elements.

All cartridge valves are 100% functionally tested.

Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar]

PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 8.0 GPM [30 l/m] nominal. See performance chart.

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum – Anodized.

5000 PSI [350 Bar] = Steel – Unplated.

OPERATING TEMPERATURE: -40° to +250° F. [-40° to +120° C.]

OPERATING MEDIA: All general purpose hydraulic fluids such as MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions.

SEAL KIT: SKN-0842 Buna "N".

SKV-0842 Viton.

WEIGHT: .24 lb [.11 kg] cartridge only.

VALVE CAVITY: #C0840, See Page 0-041.0.

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